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APPLICATIONS / ANWENDUNGEN / APPLICATIONS	
	PREMIUM PACKAGING PRINT / GRAPHIC DESIGN SHOPPING BAG STATIONERY HANG TAGS & LABELS
SURFACE / OBERFLÄCHE / SURFACE	60% / 40% Virgin / PCW Cellulose Fibres 60% / 40% Frischfasern / PCW-Zellulosefasern 60% / 40% Fibres de cellulose vierges / PCW
BASE / TRÄGER / BASE	White paper / Weisses Papier / Papier blanc
DECORATION BY / DRUCKVEREDELUNG / IMPRESSION	Foil blocking Folienprägung Dorure à chaud
TESTS	Lightfast. ISO105-B02 = 2 Tear MD/CD mN ISO1974 = 1350 / 1400 Tensile MD/CD N/15 mm ISO 1924-1 = 93 / 48 Cobb ISO535 = 29 g/m <sup>2</sup> Fold MD/CD ISO5626 = 56 / 24 Wax pick: 16A
MIN. QUANTITY SPECIALS / SPECIALS MINIMUM / QUANT. MIN. FAB. SPECIALES	5 tons per colour, 5 Tonnen pro Farbe, 5 tonnes par couleur
PRODUCTION TIME / PRODUKTIONSZEIT / TEMPS DE PRODUCTION	Approx. 8 weeks / ca. 8 Wochen / 8 semaines
SHEETS / BOGEN / FEUILLES	1000 x 700mm SG
NET WEIGHT / GEWICHT / POIDS	~ 130 gsm (all colours / alle Farben / tout coloris)
THICKNESS / DICKE / EPAISSEUR	~ 240 microns (average results)
TYPE OF PACKAGING / ART DER VERPACKUNG / TYPE D'EMBALLAGE	200 sheet packets –paper wrapped Pakete à 200 Bogen – Papier verpackt Paquets de 200 feuilles – emballé de papier
SIZES OF PACKAGING / DIMENSIONEN / FORMAT DE L'EMBALLAGE	200 sheets 104 x 72 x 7 cm
GROSS WEIGHT / BRUTTOGEWICHT / POIDS BRUT	200 sheets 1000 x 700 mm – 20 kg
NET WEIGHT / NETTOGEWICHT / POIDS NET	200 sheets 1000 x 700 mm – 18 kg
CUSTOMS DECLARATION / WARENDEKLARATION / DESCRIPTION DOUANIERE	Printing paper / Druckpapier / Papier imprimable
TARIFF NUMBER / TARIFNUMMER / NO. TARIFAIRE	4808.4000 (Switzerland)
	4808 4000 000 (European Community)
ENVIRONMENTAL DATA / UMWELTDATEN / DONNEES ENVIRONNEMENTALES	REACH ONFLIGHT  The mark of responsible forestry FSC* C007992  The mark of responsible forestry FSC* C007992  The mark of responsible forestry FSC* C007992

Update: 09.2020



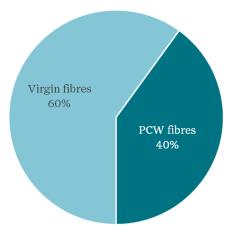


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# **ENVIRONMENTAL DATA SHEET**

**CASCADA** 

### PRODUCT COMPOSITION

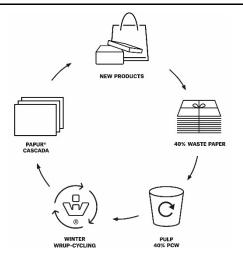


### **WINTER WRUP-CYCLING**

The use of recycled paper is an effective way to reduce the environmental impact. The recycling produces lower emissions and consumes less energy, chemical and water than the production of virgin fibres.

In search of innovative products, we have developed a unique visual cover material that, due to the high percentage of recycled fibres, has significantly reduced the usage of virgin fibres.

 $PAPUR @ CASCADA \ consists \ of \ 40\% \ recycled \ PCW \ (poste \ consumer \ waste) \ fibres. \ Because \ of the \ recycled \ content, \ PAPUR @ CASCADA \ contributes \ to \ a \ circular \ economy.$ 



# POST CONSUMER WASTE

Saves trees, water, energy and greenhouse emissions.

Poste consumer material is defined as waste paper, such as office paper and newspaper that has served its intended purpose and has been separated from solid waste to be recycled into new paper. The greater the percentage of poste consumer material in the paper, the less resource intensive it is, because it is closer to "closed-loop" recycling.



### FSC™

The mission of the Forest Stewardship Council is to promote and enhance well-managed forests through credible certification that is environmentally responsible, socially acceptable, and economically viable.



## REACH

Registration, Evaluation, Authorisation and Restriction of Chemicals is a European Union regulation dating from 18 December 2006. REACH addresses the production and use of chemical substances, and their potential impacts on both human health and the environment.





# The recycling of paper is the process by which waste paper is turned into a new paper product. It has a number of important benefits: It saves waste paper from occupying homes of people and producing methane as it breaks down. Because paper fibres contain carbon (originally absorbed by the tree from which it is produced), recycling keeps the carbon locked up for longer and out of the atmosphere. VEGAN Veganism is the practice of abstaining from the use of animal products, particularly in diet, and an associated philosophy that rejects the commodity status of animals. A



# The UN Global Compact is the world's largest corporate sustainability (a.k.a. corporate social responsibility) initiative with 13000 corporate participants and other stakeholders over 170 countries with two objectives: "Mainstream the ten principles in business activities around the world" and "Catalyse actions in support of broader UN goals, such as the Millenium Development Goals (MDGs) and Sustainable Development Goals (SDG's). Moving forward, the UN Global Compact and its signatories are deeply invested and enthusiastic about supporting work towards the SDGs.

follower of the diet or the philosophy is known as a vegan.

UN GLOBAL COMPACT



Update: 09.2020